

# GYEON®

## MANUAL INSTRUCTIONS Q<sup>2</sup>R MARINE COATINGS

### SURFACE PREPARATION

Proper surface preparation is crucial for the bonding and durability of the installed coating. Always mind these simple rules:

- the surface should be decontaminated and free of any residue;
- old waxes, glazes or coatings should be stripped before proceeding;
- oxidation and scratches should be removed by machine polishing;
- the surface needs to be well degreased. Always use Q<sup>2</sup>R Degrease before coating. This step is obligatory!

### APPLICATION TIPS

Never work in direct sunlight. Avoid high temperatures. Ensure the area you work in is well ventilated.

There are two major factors influencing the work with coatings - temperature and humidity.

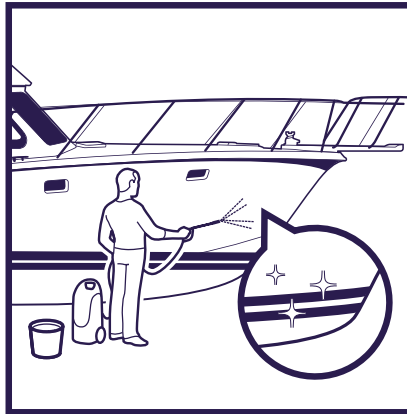
The higher the temperature and/or humidity, the quicker the coatings flashes and cures. The initial bonding time of a ceramic coating with the surface is only a few seconds. Do not wait, wipe off immediately!

Work in sections, split panels. The size of a section depends on temperature and humidity, but should not exceed 100x100cm.

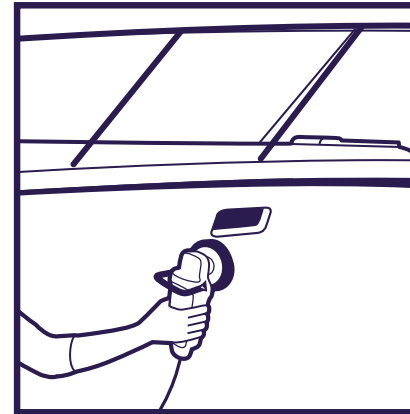
### PRECAUTIONS:

- Skin protection recommended.
- Work in a well ventilated area.
- Store in a dark, dry and cool place.
- Keep out of reach of children.
- Avoid applying in direct sunlight.

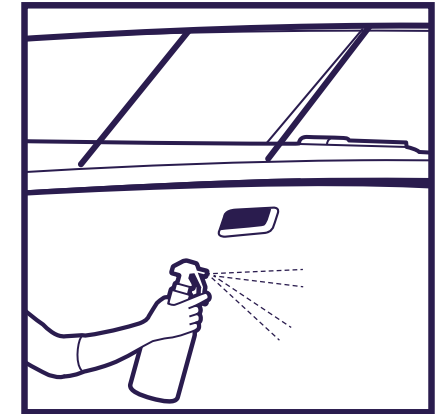
## Q<sup>2</sup>R GelCoat:



Wash the hull with Q<sup>2</sup>R Wash. Ensure the surface is completely clean and dry afterwards.



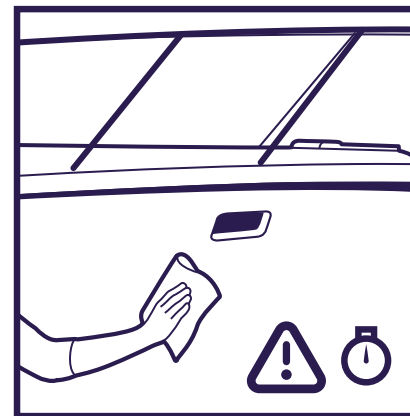
Polish the surface with Q<sup>2</sup>R Marine Polish Step1 and finish with Step 2 to perfect the surface.



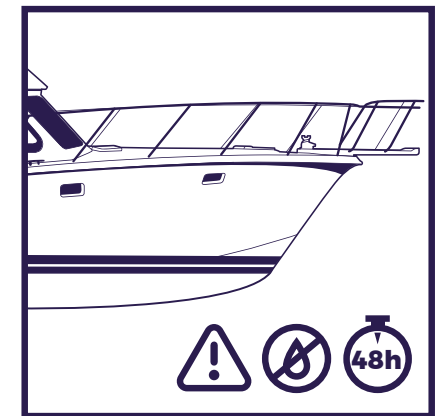
Prepare the surface with Q<sup>2</sup>R Degrease. Use a moderate amount of product and wipe with a microfibre. Ensure the surface is oil free and completely dry.



Apply a thick layer of Q<sup>2</sup>R GelCoat in circular motion with the attached applicator. Pay attention to the leveling of the coating.



The maximum size of the section depends on temperature and humidity. Wipe off immediately after the coating has been applied to a section. Do not allow to dry.

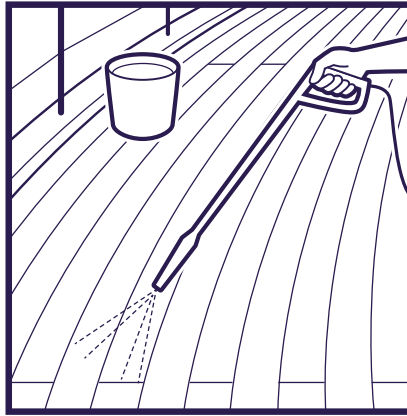


Let the coating cure for 48 hours. Avoid any contact with water. Only after that time the yacht can be launched.

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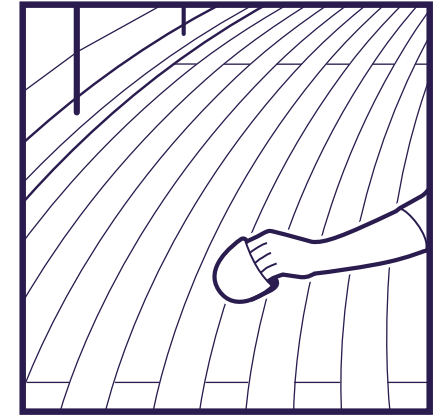
### Q<sup>2</sup>R Teak:



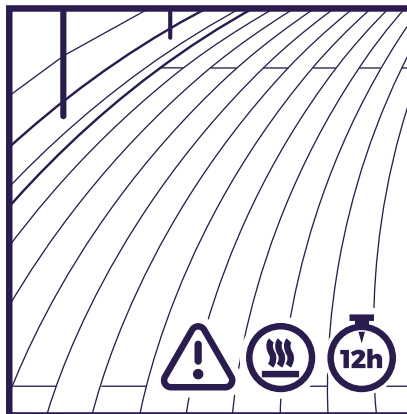
Wash the deck with Q<sup>2</sup>R Wash. Ensure the surface is completely clean and dry afterwards.



Prepare the surface with Q<sup>2</sup>R Degrease. Use a moderate amount of product and wipe with a microfibre. Ensure the surface is oil free and completely dry.



Apply a moderate amount of product in straight line motion. Ensure an even finish, as wipe off is not necessary. Rub the product in the surface.



Let the coating dry for at least 12h before use.